



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6205G06231-3G-11
Job Sheet 186199



Part No: RBW6205G06231-3G-11

Job Qty: 2 Ea

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G06231-3G Rev.1 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Small Fab-3		720
110	Small Fab	2 pcs	12/12/18	12/12/18	0.00	0.50	Small Fab-4		6210
120	QC	2 pcs	12/12/18	12/12/18	0.00	0.00	QC5		21 30
130	Packaging	2 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-1		21 30
140	QC21-SA	2 Ea	12/12/18	12/12/18	0.00	0.00	QC21		21 30

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF +
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2920 sf (.146 ea)	90-Start up Operation	5089301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	64	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

Container No: S137885



Part: RBW6205G06231-3G-11

Job No: 186199

Serial No/Batch: S137885

Revision: 1

Inspector:

Exp Date:

Instructions:

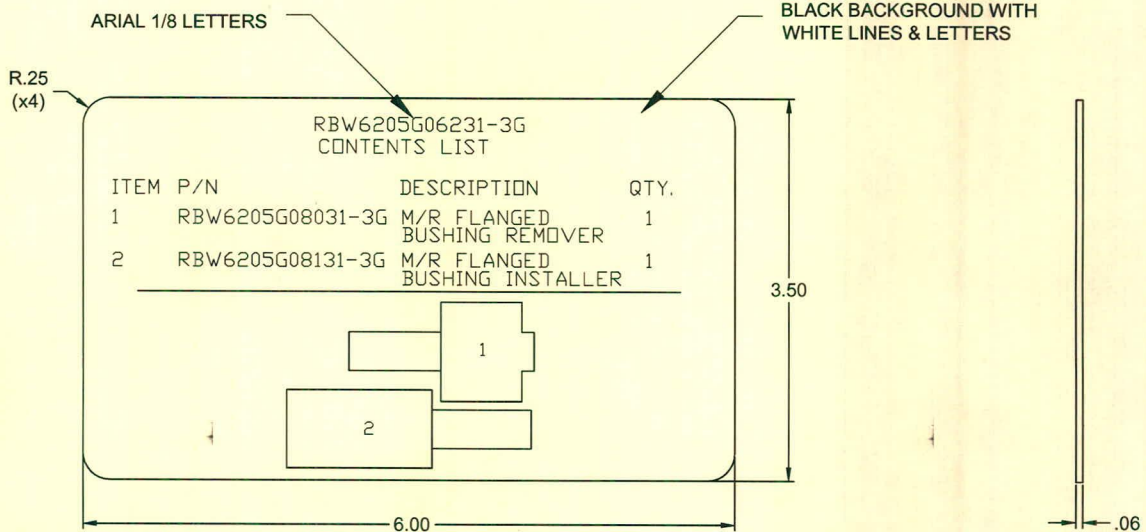
Date: 12/17/18

12/18 3:04 PM dart.Lussier.Patrick

x2

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED



(-11)

INSIDE PLACARD

RED BARN MACHINE	
TITLE M/R FLANGED BUSHING R&R	
DWG NO. RBW6205G06231-3G-11	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
XXX ± .005	ANGLES ± 5°
XX ± .01	
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
015 x 45° PR .015 R	
2 DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-24-10
SHEET 4 of 4	

DRAWN BY: CLOUDH

APPROVED: *D. Med*

USED ON MODEL: AW139

